ISO Enterprise Architecture for Intelligent Enterprises:

An INCOSE International Symposium 2007 tutorial

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Why are we here?

Context
Reference
14258
15704
Summary

Architecture is a people thing we often associate with design intelligence.

We believe all built systems have it.

Understanding architecture helps us understand better the world we build.

Standards are a people thing as well.

Standards form an architectural pattern.

We <u>believe</u> standards help build better systems for use in the real world.

What will we accomplish?

Context

Reference 14258 15704 Summary

Promotion of architecture as an aid in communication among people to enable better understanding of systems

Identify the prominence of people in architecture and the systems they build for enterprises

Use of a standards collection from ISO TC184/SC5/WG1 for architecting enterprise systems in general and unified systems in particular

- Frame the four ISO TC184/SC5/WG1 architectural standards in the enterprise context
- Convey two of the standards with significant detail, often with content from the other two
- Along the way, discuss the interpretation of the standards to craft architectural artifacts for enterprises, projects, and systems

Discussions about architecture of any kind are metaphor-rich and consequently subject to much misinterpretation.

Since architecture is pervasive (in good, bad, and ugly forms) context is critical.

The enterprise context ranges from two people in a garage through tens of thousands cooperating in a global supply chain to millions governed by nation states.

Architectural Harmony

Context

Reference 14258 15704 Summary

Common concepts - we are all doing very similar things even though we are not using the same words or methods.

Those concepts are independent of methodology and range across many domains of practice.

We recognize the value of "good" architecture and want to encourage its use.

Architectural Value

Context

Reference 14258 15704 Summary

Architecture is the means by which enterprise mission and objectives are represented.

Architecture representations are critical communication vehicles for managers and engineers, especially in large, complex, and dispersed enterprises and programs

Architectural standards facilitate completeness and consistency of representation.

Many Architectures

Context

Reference 14258 15704 Summary

Many diverse perspectives result in many views and viewpoints about architecture - at least as many as lecturers on the topic - after all it is a human thing

Characterized with aspects for:

- Form of realization
- Functions to enable or perform
- Objective (or subjective) experience in use our focus

Derived from principles and patterns

Architecture definitions

Context
Reference
14258
15704

Summary

IEEE 1471 (ISO 25961) -

3.5 architecture: The fundamental organization of a system embodied in its components, their relationships to each other, and to the environment, and the principles guiding its design and evolution.

INCOSE IEWG Knowledge Claims -Architecture concerns the arrangement of function and feature that maximizes the objective of the system structure.

My working favorite

Context
Reference
14258
15704
Summary

ISO 15704:2000

3.2 architecture

a description (model) of the basic arrangement and connectivity of parts of a system (either a physical or a conceptual object or entity) There are two, and only two, types of architectures that deal with enterprise integration

- a) system architectures (referred to as "type 1" architectures) that deal with the design of a system, e.g. the computer control system part of an overall enterprise integration system;
- b) enterprise-reference projects (referred to as "type 2" architectures) that deal with the organisation of the development and implementation of a project such as an enterprise integration or other enterprise development programme.

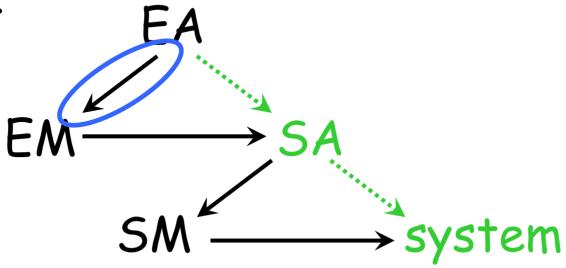
Models and architecture

Context

Reference 14258 15704 Summary

Architectural intent is embodied in models.

Architectural realization is embodied in instance manifestations of those models.



Abstraction quiz

Context
Reference
14258
15704
Summary

 $\pi/4 = .7853981633974483096156608...$

$$\sum (1, -1/3, +1/5, -1/7, +1/9, -1/11, +1/13, -1/15, ...)$$

"...phenomena which appear mostly as chaotic randomness until we select some significant events, and abstract from their particular, irrelevant circumstances so that they become idealized...we choose to ignore certain things as irrelevant and we thus partially select the content of the message by a free choice...some aspects may be completely unknown to us but they may reveal themselves to an observer with a different system of abstractions."

Gregory - 1671, Leibniz - 1674, Jauch - 1973, Hofstader - 1979

- Tutorial part 1
 - Introduction of ISO TC184/SC5 standards and practice
 - Reference points
 - · Liaisons and harmonization
 - Principles for EA and modeling
 - ISO 14258:1998 Industrial automation systems Concepts and rules for enterprise models

Tutorial part 2

- ISO 15704:2000 Industrial automation systems Requirements for enterprise-reference architectures and methodologies
 - Generalized Enterprise Reference Architecture and Methodologies
 - · Economic view and Decision view
 - With material drawn from ISO 19439:2006
 Enterprise integration Framework for enterprise modelling and ISO/FDIS 19440:2007 Enterprise integration Constructs for enterprise modelling

Who's standards

Context

Reference 14258

15704

Summary

ISO/TC 184 Industrial Automation Systems & Integration

CEN TC310/WG1

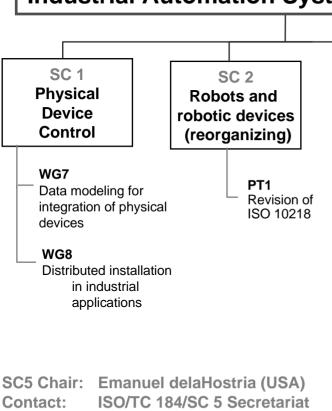
Modeling & Architecture

Application Service Interface

Diagnostics/Maintenance/Control

Manufacturing Software & Environment

Application Integration Frameworks



SC 4 Industrial Data

Architecture,
Communications &
Integration Frameworks

WG1

W(34

WG5

WG6

WG7

SC₅

Advisory Group

PPC

Policy & planning committee

QC - Quality Committee

WG2

Standard parts library

WG3

Product Modeling

JWG8**

Manufacturing process and management information

WG11

Express language, implementation methods

WG12

Common resources

WG13

Industrial data quality

JWG8**

Integration

Manufacturing process and management information

JWG15

Enterprise-Control System Integration

SG1

Vocabulary and terminology

ISA SP95/IEC SC65E

gre winchester@nema.org

- WG1 Richard Martin (USA)
- WG4 Michiko Matsuda (Japan)
- · WG5 Graeme Meyer (New Zealand)
- WG6 Robert Patzke (Germany)
- · WG7 Charles Hoover (USA)
- JWG8 Jean-Jacques Michel (France)
- · JWG15 Dennis Brandl (USA)

Harmonizing standards

Context
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Summary

The great thing about standards is that there are so many from which to choose.

Internationally, the interoperation of standards is a BIG concern.

Culture, language, and use domain are all barriers to interoperation.

Breaking down standard silos requires cooperation and accommodation.

- TC184/SC5/WG1 & JTC1/SC7/WG42

ISO's EA Groups

Context

Reference 14258 15704 Summary

ISO/TC184/SC5/WG1: Developing enterprise architecture standards based on manufacturing industry for international architecture applications

ISO/IEC/JTC1/SC7/WG42:

Developing a systems and software architecture standard

ISO/IEC/JTC1/SC7/WG19: Developing frameworks and languages for distributed processing (ODP)

Related EA activity

Context

Reference 14258 15704 Summary

ISO/TC184/SC4/WG3: Developing Data Standards including ISO 10303, 100s of standards including AP233

ISO/TC184/SC5/SG1 & ISO/IEC/SC7/WG22: identifying vocabulary overlaps/conflicts and recommending commonality via "Harmonization"

+ many other indirectly related efforts

E-A standards

Context

Reference 14258 15704 Summary

ISO/IEC 42010 Recommended Practice for Architectural Description of Software-Intensive Systems (IEEE 1471)

ISO 14258 Rules and Guidelines for Modelling						
ISO 15704 Requirements for Enterprise Reference Architectures						
(Needs for Frameworks, Methodologies, Languages, Tools, Models, Modules)						
Frameworks	Languages	Modules				

(· · · · · · · · · · · · · · · · · · ·	(Tree dis for Treme vivoritis) Harmonic de la great de								
Frameworks	Languages	Modules							
<u>CEN/ISO 19439</u>	<u>CEN/ISO 19440</u>	ISO 16100 Mfg. Software							
Framework for Modelling	Constructs for Modelling	Capability Profiling							
ISO 15745 Framework for	ISO 18629 Process	IEC/ISO 62264 Control							
Application Integration	Specification Language	Systems Integration							
ISO 15288	ISO/IEC 15414								
Life Cycle Mgmt.	ODP Enterprise Language								
OMG MDA	BPML (2001). Business Process								
Model Driven Architecture	Modelling Language								
	ebXML Electronic Business	K. KOSANKE and M. ZELM							
SC5 & WG1	using eXtensible Mark-up	(CIMOSA Association)							
503 & <u>WG1</u>	Language	D. CHEN (LAPS, University Bordeaux 1)							

Basic concepts & rules

Context
Reference
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Summary

ISO 14258:1998 Industrial automation systems - Concepts and rules for enterprise models

- Identifies basic concepts for: lifecycle, recursion, and iteration
- Identifies concepts for structure and behavior representation using views
- Places focus of standards for interoperability on inter-process communication.

Generalizing standards

Context
Reference
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Summary

ISO 15704:2000 - Requirements for enterprise-reference architectures and methodologies

- Merging of previous work PERA, IEM, GRAI GIM, CIMOSA, and GERAM
- Presents principles for enterprise architecture
- Extends ISO 14258 with concepts for life history and genericity.

Unified model framework

Context
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Summary

- ISO 19439 Enterprise integration: Framework for enterprise modelling
- Based upon CEN ENV 40003:1990
- Objective is to further enable model based execution using enactable models
- Aligned with ISO 15704 (a GERA model)
- Articulates 3 dimensions of enterprise modeling as a framework: Phase, View, and Genericity

Modeling constructs

Context Reference 14258 15704

Summary

ISO/FDIS 19440 Enterprise integration - Constructs for enterprise modelling

- Based upon CEN ENV 12204:1996
- Aligned with ISO 15704 (an EML artifact)
- Articulates modeling constructs for manufacturing automation
- Elaborates the CIMOSA Baseline example of 19439 with constructs

Reference 14258 15704 Summary

- · Constructs for enterprise modeling
 - common semantics enable model unification
 - usable across phases of model development
 - support process-oriented approach
- Arrangement and specialization using templates into structures for a specific purpose
- No mapping between functional operations and capabilities
- · No explicit versioning mechanism

Context
Reference
14258
15704
Summary

WG1 standards reflect industrial modeling practice of the 1990's

- Purdue Enterprise Reference Architecture
- Computer Integrated Manufacturing Open Systems Architecture
- Graphe a Resultats et Activite Inter-relies Do they harmonize with current practice?
 - DoDAF/MoDAF, Zachman, TOGAF, Dual-Vee, etc., and other gallery members

Zachman framework

Context

Reference 14258 15704 Summary

ENTERPRISE ARCHITECTURE - A FRAMEWORK ™

	DATA What	FUNCTION How	NETWORK Where	PEOPLE Who	TIME When	MOTIVATION Why	
SCOPE (CONTEXTUAL)	List of Things Important to the Business	List of Processes the Business Performs	List of Locations in which the Business Operates	List of Organizations Important to the Business	List of Events Significant to the Business	List of Business Goals/Strat	SCOPE (CONTEXTUAL)
Planner	ENTITY = Class of Business Thing	Function = Class of Business Process	Node = Major Business Location	People = Major Organizations	Time = Major Business Event	Ends/Means=Major Bus. Goal/ Critical Success Factor	Planner
ENTERPRISE MODEL (CONCEPTUAL)	e.g. Semantic Model	e.g. Business Process Model	e.g. Logistics Network	e.g. Work Flow Model	e.g. Master Schedule	e.g. Business Plan	ENTERPRISE MODEL (CONCEPTUAL)
Owner	Ent = Business Entity ReIn = Business Relationship	Proc. = Business Process I/O = Business Resources	Node = Business Location Link = Business Linkage	People = Organization Unit Work = Work Product	Time = Business Event Cycle = Business Cycle	End = Business Objective Means = Business Strategy	Owner
SYSTEM MODEL (LOGICAL)	e.g. Logical Data Model	e.g. "Application Architecture"	e.g. 'Distributed System Architecture'	e.g. Human Interface Architecture	e.g. Processing Structure	e.g., Business Rule Model	SYSTEM MODEL (LOGICAL)
Designer	Ent = Data Entity ReIn = Data Relationship	Proc .= Application Function I/O = User Views	Node = I/S Function (Processor Storage etc) Link = Line Characteristics	People = Role Work = Deliverable	Time = System Event	Fnd = Structural Assertion Means = Action Assertion	Designer
TECHNOLOGY MODEL (PHYSICAL)	e.g. Physical Data Model	e.g. "System Design"	e.g. *System Architecture*	e.g. Presentation Architecture	e.g. Control Structure	e.g. Rule Design	TECHNOLOGY CONSTRAINED MODEL (PHYSICAL)
Builder	Ent = Segment/Table/etc. Reln = Pointer/Key/etc.	Proc.= Computer Function I/O = Screen/Device Formats	Node = Hardware/System Software Link = Line Specifications	People = User Work = Screen Format	Time = Execute Cycle = Component Cycle	End = Condition Means = Action	Builder
DETAILED REPRESEN- TATIONS (OUT-OF- CONTEXT)	e.g. Data Definition Ent = Field Reln = Address	e.g. "Program" Proc.= Language Stmt I/O = Control Block	e.g. "Network Architecture" Node = Addresses Link = Protocols	e.g. Security Architecture	e.g. Timing Definition Time = Interrupt	e.g. Rule Specification	DETAILED REPRESEN- TATIONS (OUT-OF CONTEXT) Sub-
FUNCTIONING ENTERPRISE	e.g. DATA	e.g. FUNCTION	e.g. NETWORK	e.g. ORGANIZATION	e.g. SCHEDULE	Means = Step e.g. STRATEGY	FUNCTIONING ENTERPRISE

Zachman Institute for Framework Advancement - (810) 231-0531

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Role by Interrogative grid of cells containing models of the enterprise. A proto-typical Framework!

FRAT

Context

Reference 14258 15704 Summary

Systems thinking each of the FRAT views can be described with Upper Level FRAT Data Provides Scope For Next Level Lower Level Must Roll - Up and Map to Upper Level Each Level of FRAT Establishes a BASELINE Simulation Models Provide Dynamic Views of FRAT

Function
Requirements
Answers
Test

Detail elaboration adds both depth and breadth to the system description

Source: B. W. Mar, B. G. Morais, FRAT - A Basic Framework for Systems Engineering, INCOSE 2002

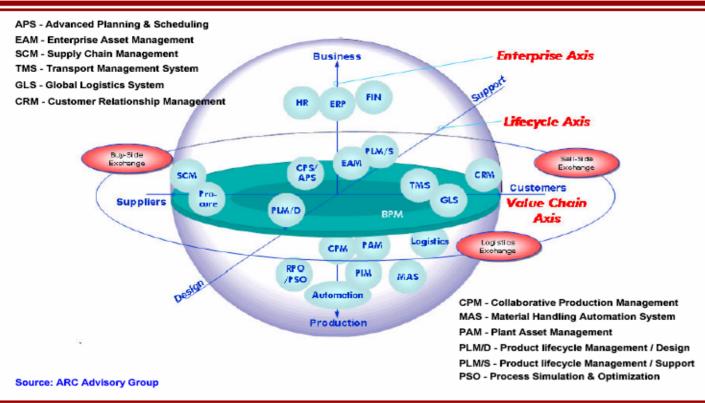
ARC CMM

Context

Reference 14258 15704 Summary

ISO/TC 184/SC 5
Architecture,
Communications,
Integration
Frameworks

ARC Collaborative Manufacturing Management



Aligning functional applications along axis to identify dimensions of the global manufacturing enterprise

E. delaHostria - 020528

Source: ISO/TC 184/SC5 N913, E. delaHostria, Chairman, and ARC Advisory Group (used with permission)

Rockwell Collins

Context

Reference 14258 15704 Summary



Perspective Filters:

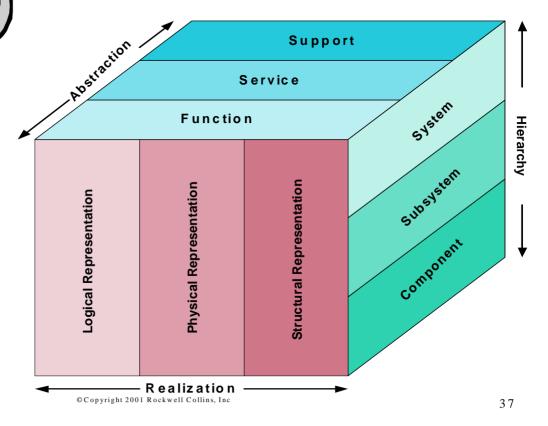
- Development & Verification
- Manufacturing &

Production

- Storage &
- Transportation
- Installation &

Deployment

- Simulation & Training
- Operational
- Maintenance & Support
- Disposal
- Project
- Safety
- Functional
- Physical
- Information/ Data Flow 6 Dec 2001 Ver 2.5

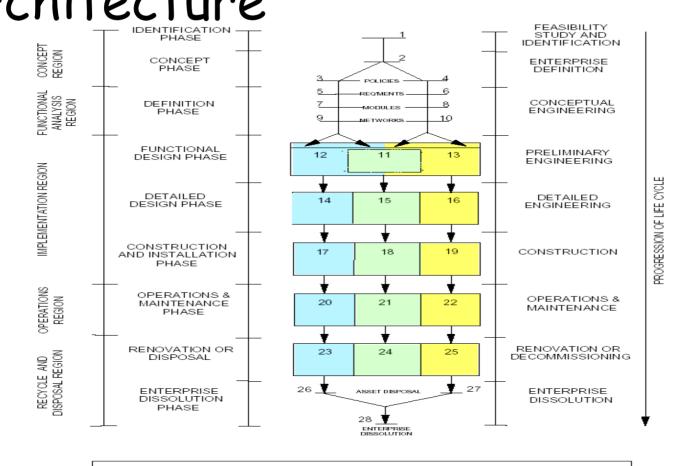


Source: R. W. Jorgensen, Architectural Abstractions, INCOSE 2002. Copyright © 2001 Rockwell Collins, Inc. All Rights Reserved.

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Purdue Enterprise Reference Architecture

Context
Reference
14258
15704
Summary



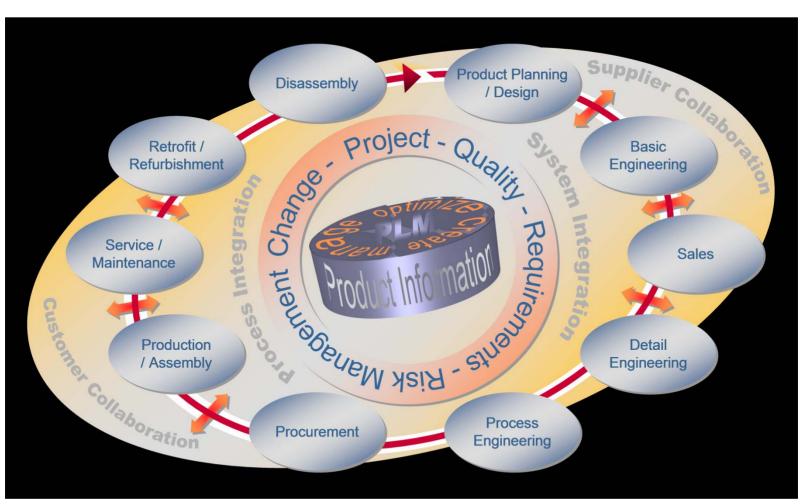
 $\underline{\text{FIGURE 2}}$ - OVERALL FORM OF THE PURDUE ENTERPRISE REFERENCE ARCHITECTURE DIAGRAM SHOWING VARIOUS FORMS OF THE LIFE CYCLE

Source: T. J. Williams, A Handbook on Master Planning and Implementation for Enterprise Integration Programs, Institute for Interdisiplinary Engineering Studies, Purdue Univ.

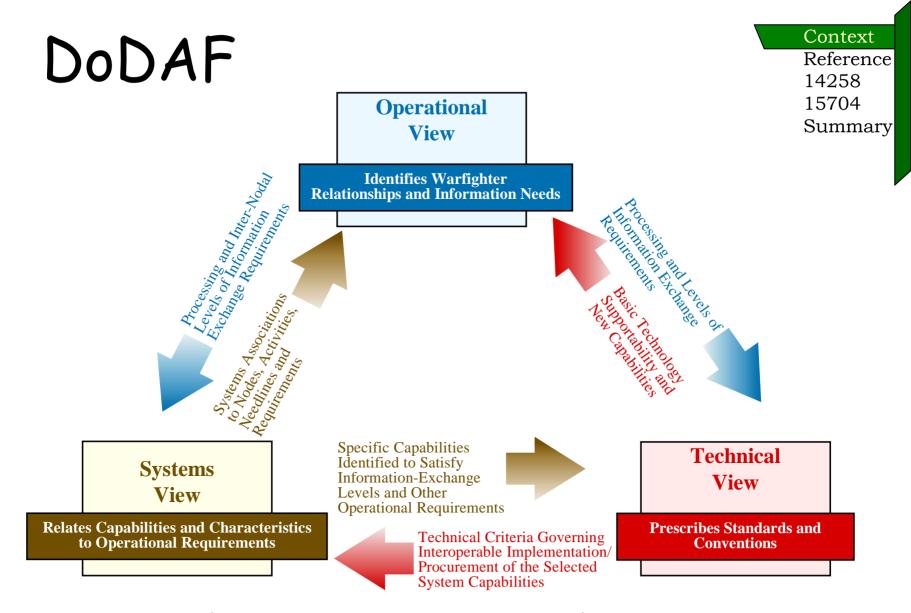
CSC_PLM

Context

Reference 14258 15704 Summary



Verband Deutscher Maschinen- und Anlagenbau - German Engineering Federation

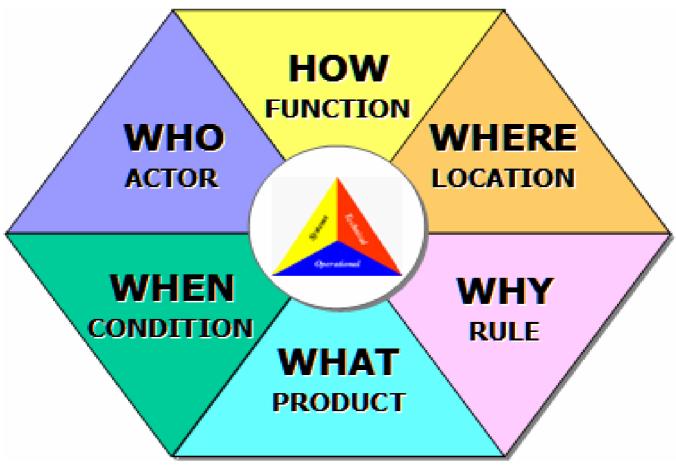


Source: Architecture Working Group, C4ISR Architecture Framework Version 2.0, 1997

DoDAF redux

Context

Reference 14258 15704 Summary



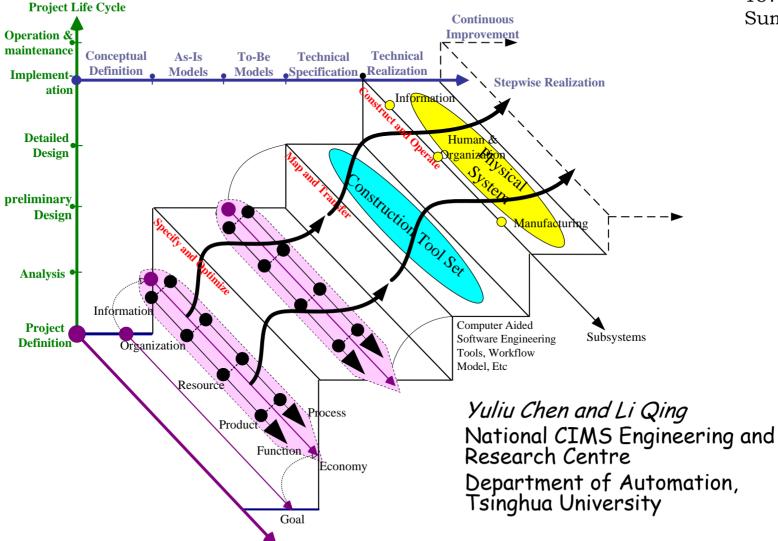
DoDAF v2.0 Architecture Conceptual Data Model

Stair-like Architecture

Views

Context

Reference 14258 15704 Summary



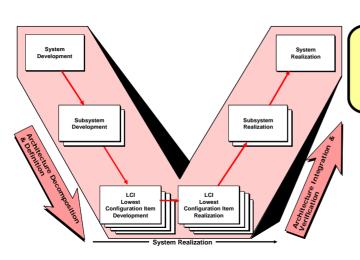
Mooz and Forsberg

Context

Reference 14258 15704 Summary

Dual Vee Model

Architecture Vee for architecture management

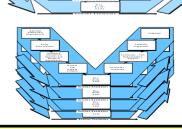


Depicts architecture baseline evolution. Vertical dimension is architecture decomposition. Horizontal dimension is system realization. Third and normal dimension is quantity of entities and their interfaces.



Entity Vee for entity management

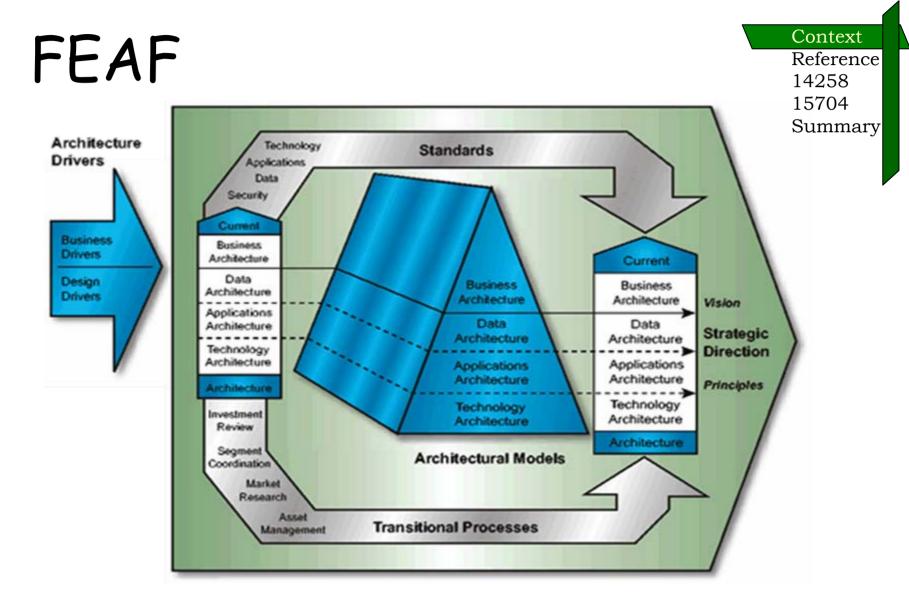
The vertical dimension of the Architecture Vee is decomposition into levels of architecture entities which is based on the Product Breakdown Structure. Only three of the INCOSE seven levels of decomposition are illustrated.



The vertical dimension of the Entity Vee is extent of elaboration detail at the decomposition level of interest such as Subsystem or Lowest Configuration Item. The elaboration includes the baselines of concept, architecture, design-to, build-to, code-to, as-built, etc.

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Slide 1 - 11



Federal Enterprise Architecture Framework

Synergetic efforts

Context

Reference 14258 15704 Summary

Liaison

- a channel for communication between groups

Observation - a critical pattern within the architecture of international standards

Liaisons help to expand the reach for input and validation

Internal (within ISO, like SC4 & JTC1) External (beyond ISO national bodies)

- IEC, CEN, etc.
- INCOSE, OMG, ISA, OASIS
- Experts from industry and academia

A place for anyone who wants to participate

INCOSE liaison

Context
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Summary

INCOSE Standards Tech Committee (STC)

- Coordinate INCOSE WG involvement, tasks, etc.
- STC Liaisons: JTC1/SC7 & TC184/SC5

Other INCOSE WGs involved:

- Architecture Charles Dickerson
- Integration & Interoperability John Nallon
- Model Based SE- Phil Spiby

INCOSE Connect webpage established INCOSE INSIGHT articles (Jan & Apr 07)

INCOSE Liaison future

Context
Reference
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Summary

Evaluating 15704/GERAM & liaison w/ IEEE 1471

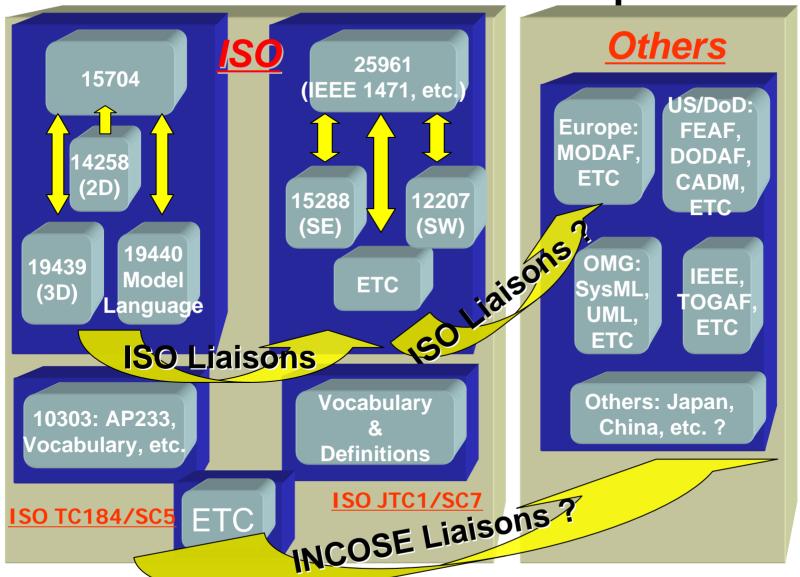
Developing plan for 15704 revision Reviewing 15704/GERAM comments Terminology & definition issues Next ISO TC184/SC5/WG1 Mtg:

- Oct 07, Vienna

Special EA workshop @ Jan '08 IW

INCOSE Relationships

Context
Reference
14258
15704
Summary



Mindful of Principles

Context
Reference
14258
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Summary

General Principles

- 1. Models are formal artifacts developed and used by people.
- 2. A complexity tradeoff exists between modeling medium and model instances in that medium.
- 3. Naming serves as the bridge between the formal and the human.
- 4. Separate model and instance decompositions do not confuse meta-levels.
- 5. Dependency is not chronology
- 6. Don't hide architecture in methodology.

More Principles

Context
Reference
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Summary

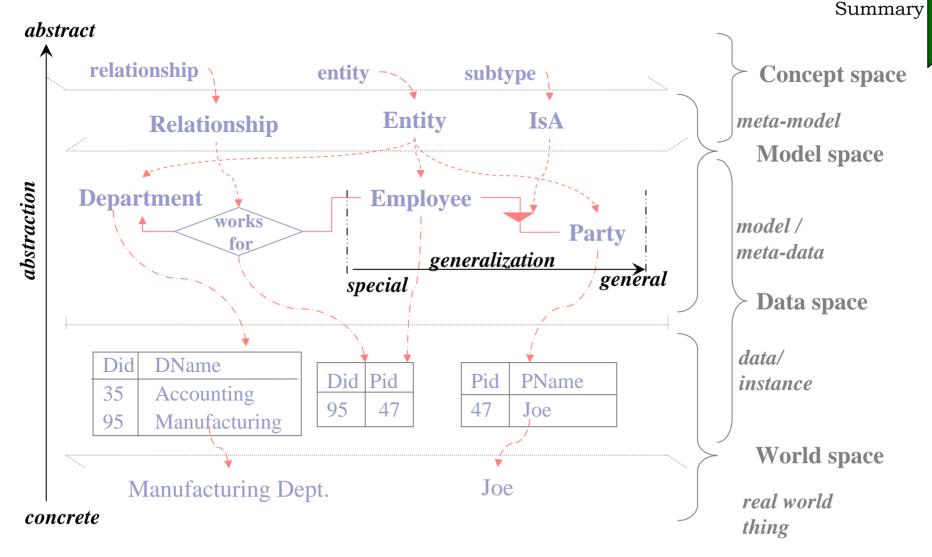
Framework Principles

- 7. Frameworks organize artifacts to facilitate understanding.
- 8. To improve quality, distinguish structure from connectivity.
- 9. Separate policy from mechanism.
- 10. Both grid (ordinant) and tree (decomposition) structures appear in models.
- 11. Scale dimensions include:
 abstractness (abstract to concrete),
 refinement (coarse to fine) and
 scope (general to special)

- 12. Within a framework, use of components are driven along one ordered dimension.
- 13. Along this ordered dimension, all prior context is relevant.
- 14. Refinement is recursive using iteration.
- 15. Connections can be of arbitrary arity.
- 16. Views are important in standards and methodologies.
- 17. Views are used both to "see" contents and to "create" contents.
- 18. Separate model and instance constraints.

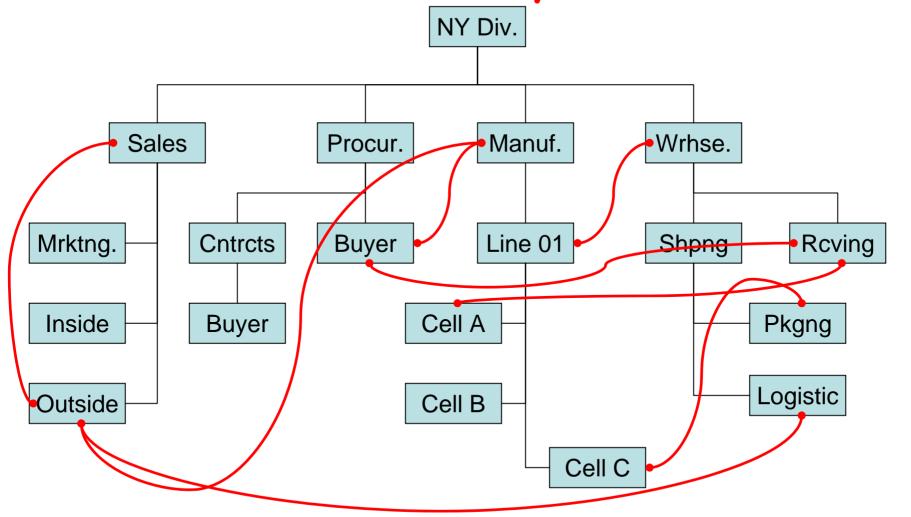
Scope & Meta-confusion

Context Reference 14258 15704



Distinguish structure from connectivity

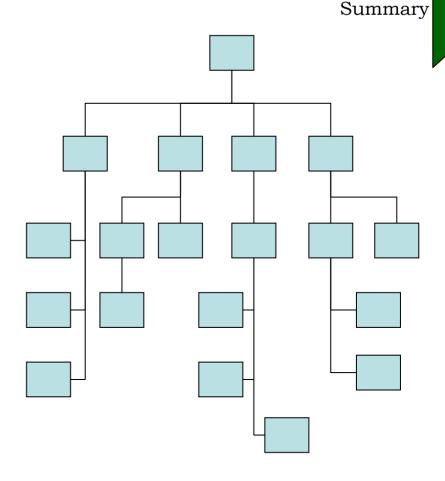
Context
Reference
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Summary



Two structural aspects

Context Reference 14258 15704

partial level particular level Ordinant generic level organization domain identification nformation view concept definition function view requirements definition design specification implementation description domain operation decommission definition



Decomposition

Purposeful dimensions

Context
Reference
14258
15704
Summary

Zachman: Role

{Context, Owner, Designer, Builder, Out-of-context}

ISO 19439: Model Phase

{Domain, Concepts, Requirements, Design, Implementation, Operation, Decommission}

ISO 15288: Process Group

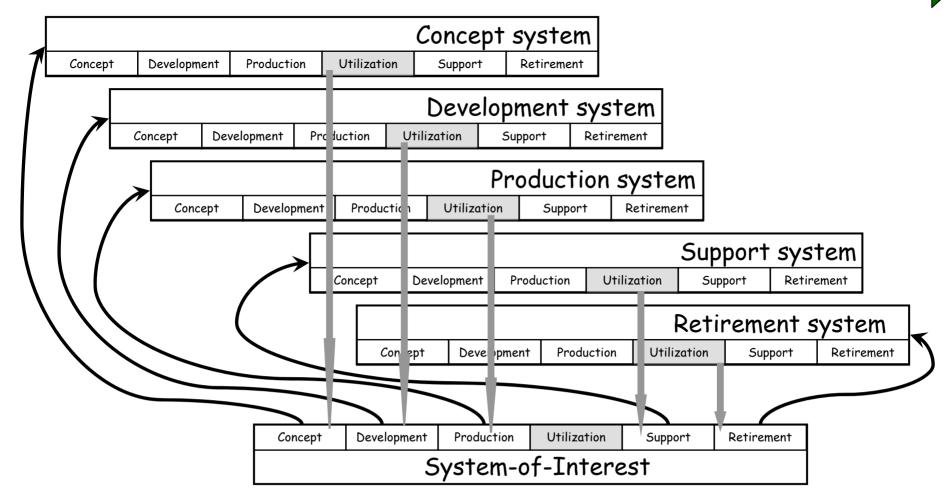
{Agreement, Enterprise, Project, Technical}

C4ISR/DoDAF: Guidance

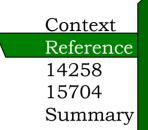
{Focus, Scope, Characterize, Determine, Build, Use}

Recursive refinement cf. ISO 15288

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Views



Views are for communication and analysis.

A static collection of views is insufficient.

Views exist at all meta-levels.

View of structure is meta with respect to view of data.

View update often crosses meta-levels.

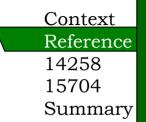
Standards sometimes specify a view using a viewpoint.

Observation points

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Summary



Terminology wars



No one speaks the way you do

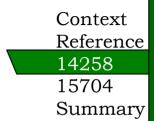
- Different training
- Different disciplines
- Different customs
- Different translations

A large global upper ontology is a myth

Local taxonomies and meaningful phrases are achievable standards

Precision is more important than recall

ISO 14258:1998



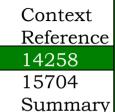
Adopted after 14 year effort

- Over 300 documents reviewed
- Focus on manufacturing systems architecture
- Lead by National Institute of Standards and Technology - USA

A consensus predicate to on-going reference model effort

10 basic definitions (some still contentious)

Systems theory aspects

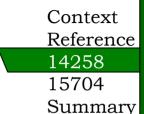


structural - elements have multiple interdependencies leading to emergent qualities

behavioral - identification of variable and functional relationships

hierarchical - systems within systems and levels of abstraction embodied in emergent qualities

Levels of abstraction



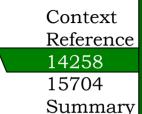
Lower levels reveal detail and the means to achieve purpose - more concrete

Higher levels reveal the role of system within environment - more abstract

Each level has structure and behavior

Observation - enterprise architecture (EA) is manifest in enterprise models (EM) as a pattern. Constraints on the EM are the EA.

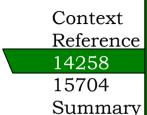
Need for life-cycle



EM <u>shall</u> address what happens to the factors of production (such as people, capital, material, information, energy, and tools) during the phases of the enterprise or product life-cycle.

- Products, processes, projects, and enterprises are systems.
- Systems have a life cycle that can be partitioned into phases such as plan/build, use/operate, and recycle/ dispose.

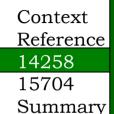
Broad model scope



EM <u>shall</u> define relevant aspects of the enterprise necessary to

- conceive, design, procure for, and construct an enterprise consisting of any set of related chosen processes
- manage and operate an enterprise so that it can meet its objectives
- support an enterprise to modify, redesign, dismantle and rebuild it

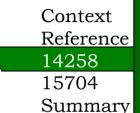
Must be accessible



As architectural representations of enterprises, models <u>shall</u> exhibit syntax and semantics so that contents of the model are understandable to human users.

- The syntax of a model refers to the permissible kinds of relations.
- The semantics of a model encompass the meanings of the elements and relations with respect to enterprise-model concepts.

Manageable parts



Enterprise models shall be designed in such a way as to allow their constituent parts to be managed by an automated configuration-management system.

Issue-solving activities

Context Reference 14258 15704

Summary

Three types of activities are required to solve issues found within each high-level system life-cycle phase. These types are:

- find out what to do (W activity),
- find out how to do it (H activity),
- do it (D activity).

W, H, and D activity models <u>shall</u> have the capability to interoperate.

ISO 14258:1998 Figure 1

Context Reference

15704 Summary

lssue-solving			Summary
activities Phase	"What" Activities	"How" Activities	"Do" Activities
Plan and Build Phase (e.g., before sell/buy title transfer)	Develop goalsDefine strategyDefine product needs	 Develop Requirements Define concept Design product Plan to produce product Plan to support product 	Procure partsProduce productTest productShip product
Use and Operate Phase (e.g., after sell/buy title transfer)	Define support needsDefine Use	Define UseRequirementsDefine SupportRequirements	Use the product Support product
Dispose and Recycle Phase (e.g., after product is No longer useful)	Define recycle/dispose needs	•Define recycle/dispose requirements	•Recycle product •Dispose product

Another way to view it

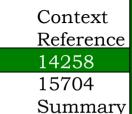
Context Reference 14258

15704 Summary

ISO 14258:1998 Figure 1 Transposed

Issue-solv activit		Plan and Build Phase (e.g., before sell/buy title transfer)	Use and Operate Phase (e.g., after sell/but title transfer)	Dispose and Recycle Phase (e.g., after product is no longer useful)
Specify	"What" Activities	w How w w w w Develop goals Define strategy Define product needs	w How wwww •Define support needs •Define Use	w How w w w w •Define recycle/dispose needs
Design	"How" Activities	 Develop Requirements Define concept Design product Plan to produce product Plan to support product 	Define UseRequirementsDefine SupportRequirements	•Define recycle/dispose requirements
Build Operate	"Do" Activities	Procure partsProduce productTest productShip product	•Use the product •Support product	•Recycle product •Dispose product

Life-cycles of systems



Different life-cycle phases may have different models.

These models <u>shall</u> have the capability to interoperate where it has been determined that processes need to communicate with each other.

- Feeding modeled information forward and backward in life-cycle activities enables value-added iteration of enterprise processes that improves product quality.

Recursion (structural)

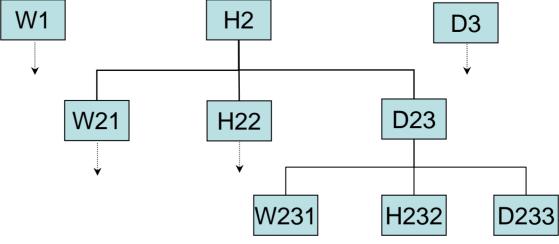
Context Reference 14258

15704 Summarv

The W, H, and D activities are recursive and decomposable.

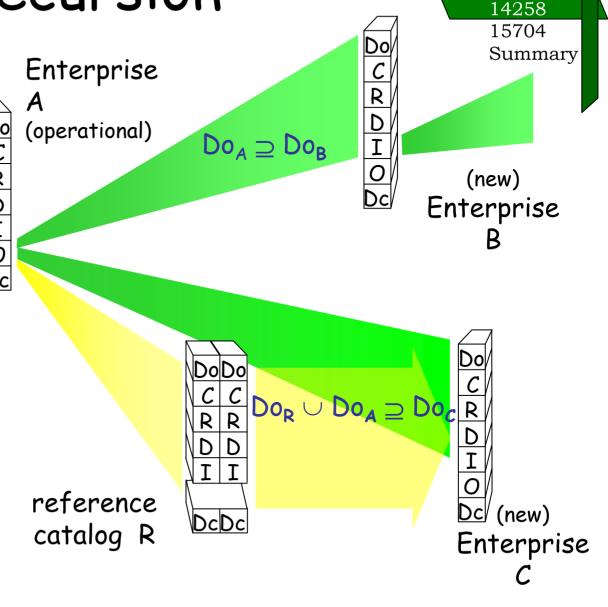
Activities can be divided into subactivities, and these sub-activities will consist of another set of W, H, and D

activities.



19439 - Recursion

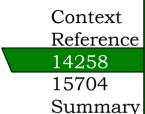
Enterprise operations can model new enterprises either from its own particular models or using reference constructs and partial models.



Context

Reference

Sub-activities interact



Sub-activities may be represented by different types of models.

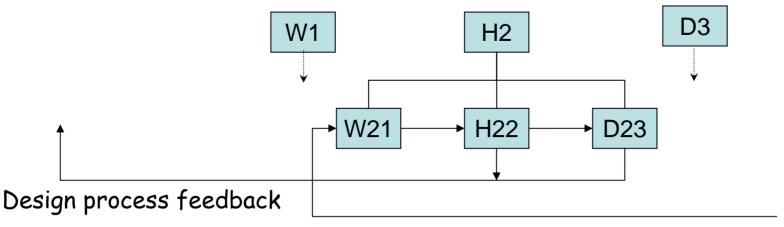
These models <u>shall</u> be able to interoperate where it has been determined that these sub-activities need to communicate with each other.

Iteration (behavioral)

Context
Reference
14258
15704
Summary

The W, H, and D activities are iterative.

- There is no fixed sequence of activities.
- It is possible to return to previous activities to repeat them with updated input.



Productivity, support, maintainability feedback

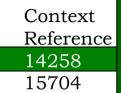
Manage change

Context
Reference
14258
15704
Summary

Each performance of each model-making activity may result in a different model.

Every one of these different models shall be subject to both change and version management.

Hierarchy types



Summary

Classification (Kind-of) hierarchies shall be used within models to classify building blocks for entities to be modeled.

Composition (Part-of) hierarchies <u>shall</u> be used to link models of different scope and detailing granularity of decomposition.

Structure concept types

Context Reference 14258 15704

Summary

- 1. Activities correspond to elements and objects correspond to relations.
 - E.g., a value-adding process where the output objects (considered as relations) of one activity (considered as an element) are the input objects of another action (considered as an element).
- 2. Activities correspond to relations and objects correspond to elements.
 - E.g., the structure of a process plan where two objects (considered as elements) are linked by an activity (considered as a relation).

Compatible structures

Context Reference 14258 15704

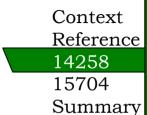
Summary

The type of structuring <u>shall</u> be unambiguous to whatever facility is interpreting the models, either human or machine.

The enterprise modeler <u>shall</u> ensure that models obtained by the two structuring approaches are able to interoperate.

Observation - two views of the same underlying conceptual or actual model

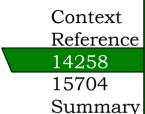
Behavioral concepts



An enterprise is a social hybrid system, determined by properties of humans and machines.

Humans (modeled as objects or resources) in the enterprise have a different behavior (e.g. learning and problem solving) from machines (e.g. acting and reacting) and sometimes need a different kind of information.

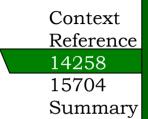
Representing behavior



The set of models for an enterprise shall have the capability to describe behavior with respect to

- sequentiality, events, actions, condition
- states, state changes, start states, end states,
- sequencing relationship between actions,
- description of transformation functions.

Time concepts



Time is relative to the observer.

- Static representations are devoid of time
- Dynamic representations express time sensitive properties and dependencies
- Change is immediate (short-term) or continual (long-term)

Describing behavior requires sequentiality.

- Sequential cycles are similar states being traversed at different times.
- Measuring sequence in time enables discrimination between similar cycles progressing at different rates.

Representing time

Context Reference 14258 15704

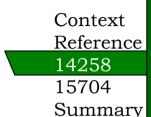
Summary

To trace individual elements, sequence properties <u>shall</u> be modeled to describe short-term changes.

EM <u>shall</u> be able to represent time duration, dynamic performance of processes, and sequential phenomena after specific units of time.

EM used to analyze enterprise performance or to simulate processes <u>shall</u> be able to represent effects of sequential phenomena and the time duration of each sequence step.

Modeling purpose



Models describe essential and relevant parts of an area of concern.

Models do not duplicate reality but are limited approximations of the subset of reality under consideration.

Extent of model detail is relative to its purpose.

Full model description includes purpose, assumptions, and constraints.

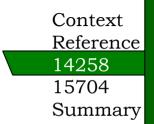
Observers ≈ Viewpoints

Context Reference 14258

15704 Summary

- Observers perceive and analyze with attribution of meaning.
- Observer filter is continually modified by experience, personality, politics, society, and situation.
- Enterprise modeler is observer whose purpose is to create an enterprise model.
- The modeler <u>shall</u> define unambiguously the purpose for the model.
 - Model user is observer with task in area of concern addressed by the model.

Views



Views enable observation using assumptions and constraints.

Views are used to verify completeness, consistency, and integratability of EM.

Two views are of primary importance in representing the structure and behavior of a real world system.

- The information view reveals structure.
- The function view reveals behavior

Model description

Context Reference 14258 15704

Summary

A full, integratable description of any model <u>shall</u> include statements and descriptions of its purpose, assumptions, and constraints.

This <u>shall</u> be done by including a minimum set of modeler views that ensure adequate completeness and consistency, and provide the potential for integrating multiple models of the same enterprise.

Many models, one solution,

Context Reference 14258

15704 Summary

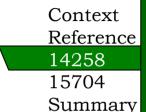
There are as many ways to represent in models as there are reasons to model.

Users want to reuse models across applications and not be dependent on specific application and tool configuration.

Users want the many forms to appear as and operate as one solution for their enterprise modeling needs.

Many models must interoperate to be one solution.

Way to interoperate - 1



Integrated - bottom up

- · Diverse models using common template
- · Enormous difficulties associated with standardizing large numbers of models
- Standard or reference models must be as rich as the constituent models
 - Stored in standard form filtered or translated by application, e.g., IRDS
 - Standard models agreed by constituent model owners, e.g., STEP

Way to interoperate - 2

Context
Reference
14258
15704
Summary

Unified - top down

- Template provides a common meta-level structure across constituent models to enable mapping between models using semantic equivalence.
- Template is the meta-model for all models but, therefore, is not executable.
- Normalized semantics is established by model owners. (OMG UPDM)
- Then interoperation is straight forward.

Way to interoperate - 3

Context
Reference
14258
15704
Summary

Federated - chaotic reality

- No agent imposes requirements for semantic equivalence across models of the enterprise.
- Template is at the meta-level and is not executable.
- Interoperation requires dynamic accommodation rather than predetermined meta-model.
- A shared ontology is very helpful.

Communication essential

Context Reference 14258 15704

Summary

Integrated depends upon standard protocols.

Unified depends upon mediation.

Federated success is highly dependent upon skills and capabilities of humans and machines.

Observation - Interoperation is the exchange of information, material, and energy between entities.

ISO 15704:2000

Context Reference 14258

15704

Summary

Adopted in 2000 after 15 year effort to consolidate existing knowledge and practice in the area of industrial automation

Lightweight standard, only 8 pages, and middleweight annex A of 31 pages with heavyweight content

References normative content from ISO 14258

ISO 15704:2000 (cont.)

Context Reference 14258

15704

Summary

Primary input is annex A produced by an IFIP-IFAC task force

Annex A, known as GERAM, articulates a compliant approach and expands context Amended in 2005 with 2 new user views

- Economic view that introduces a new dimension of detail
- Decision view that introduces a way to articulate operational decisions in time

Informative introduction

Context Reference 14258

15704

Summary

Two primary concerns for enterprise integration base of reference

- Model the whole life history of an enterprise-integration project
- Encompass the people, processes and equipment involved in achieving the enterprise mission

EA is about enterprise project structure. SA is about system that is part of EA.

Eight key principles

Context Reference 14258

Summarv

- Issues of enterprise integration are ubiquitous and apply to any enterprise, regardless of its size and mission or other attributes.
 - Integration goes beyond information and control systems to encompass culture and mission.
 - · Manufacturing is a customer service.
- 2. Enterprise identification and mission definition are essential.

Key principle 3

Context Reference 14258 15704

Summary

- 3. Separate mission-fulfillment functions from mission-control functions
 - Fulfillment includes process operation to produce the product or service
 - Control includes the use of information to manage processes and maintain operations
 - Interconnection between fulfillment and control is operational data to control and operational commands to fulfillment.

Key principles 4 & 5

Context Reference 14258

15704

Summary

- 4. Operations consists of the many transformations of material, energy, and information performed by processes.
 - Processes executed concurrently or sequentially
 - Combination of processes define functionality of the enterprise
- 5. Evolutionary integration of modules is essential.

evolving

Key principle 6

Context Reference 14258

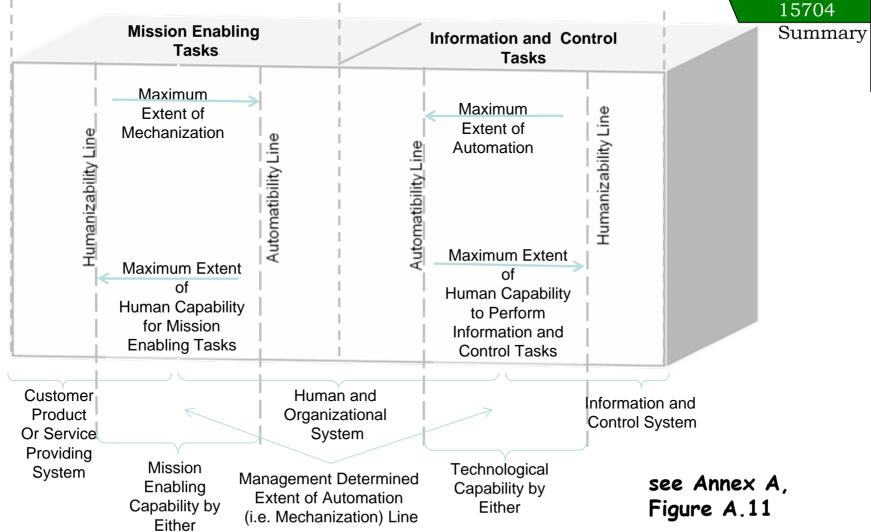
Summary

6. Three kinds of processes

- Information and control activities that can be automated by control devices
- Mission activities that can be automated by mission-fulfillment equipment
- Activities carried out by humans, whether for information and control or missionfulfillment
 - Desire a simple way of showing where and how humans fit in the enterprise and how the distribution of functions between humans and machines is accomplished

Function distribution

Context Reference 14258



Adapted from: T. J. Williams, Institute for Interdisiplinary Engineering Studies, Purdue University

Key principles 7 & 8

Context Reference 14258

15704

Summary

- 7. Every enterprise and product has a life-cycle.
 - A life-cycle can be partitioned
 - Partitioning is specific to purpose
 - · Partitioning does not imply strict sequence
 - One enterprise can be embedded within the life-cycle of another's operational phase.
- 8. Modularity should be enforced whenever possible.

15704 Context Embedded life-cycles Reference 14258 Entity Type 2 15704 Engineering Summary Implementation Entity Entity Type 3 **Entity Type 1** Identification Enterprise Initiates, Strategic Entity defines, Concept Management supports Entity Requirements Identification **Entity Type 4** Preliminary design Concept Product Detailed design Requirements **Entitly** Implementation Preliminary design Identification Entity Type 5 Develops. Operation Detailed design builds Concept Methodology Decommissioning Implementation Entity Requirements Develops. Operation builds Preliminary design Identification Decommissioning Detailed design Concept Implementation Requirements Supports Operation Preliminary design Decommissioning Detailed design Task

Task 1

see Annex A Figure A.5

Establishes

Implementation

Decommissioning

Operation

Task

Task

Stakeholder concerns

Context Reference 14258

Summary

The standard enables an enterpriseintegration-planning team to:

- Describe the tasks required
- Define the necessary quantity and quality of information
- Specify relationships among humans, processes, and equipment in the integration considered
- Address management needs

More concerns

Context Reference 14258

Summary

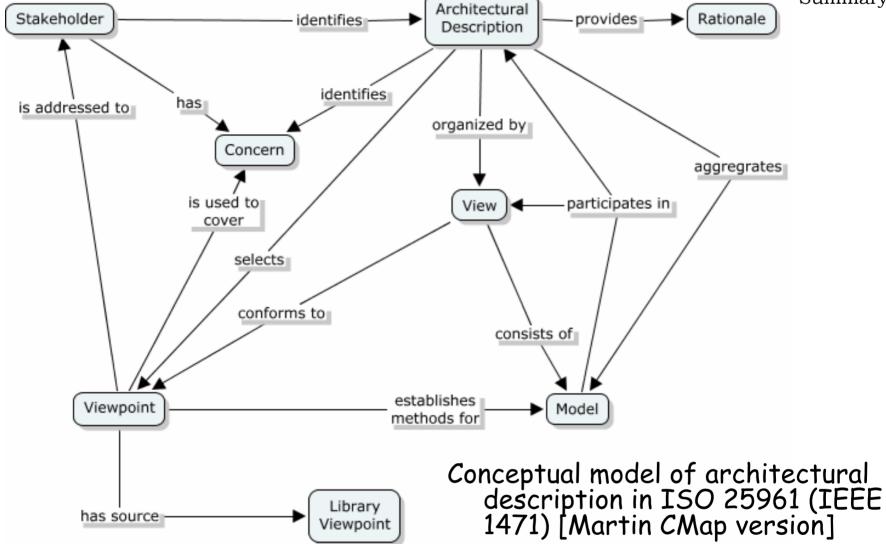
- Address relevant economic, cultural, and technological factors
- Detail the extent of computer-support required
- Support process-oriented modeling that can model the whole life history of an enterprise
- Checking for completeness with respect to ERAM current and future purpose

Viewpoints and views

Context Reference 14258

15704

Summary



ISO 15704 Scope

Context Reference 14258

15704

Summary

Enterprise-reference architectures and methodologies (ERAM) covers those constituents deemed necessary to carry out all projects required by the enterprise throughout the whole life of the enterprise, including:

- enterprise creation
- major enterprise restructuring efforts
- incremental changes affecting only parts of the enterprise-life cycle

Requirements of 15704

Context Reference 14258

15704

Summary

Enterprise-reference architectures and methodologies (ERAM) shall be capable of assisting and structuring the description, development, operation, and organization of any conceivable enterprise entity, system, organization, product, process, and their supporting technology.

Areas covered by ERAM shall be clearly identified.

General usage

Context Reference 14258

15704

Summary

The methodology associated with a reference architecture <u>shall</u> provide the necessary guidelines and management techniques for the initiation and pursuit of a project or program of development and operation of an enterprise or entity.

Such a methodology may or may not be model-based, i.e., the enterprise engineering process may or may not result in a specific enterprise model.

Many potential ways

Context Reference 14258

Summary

ERAM need not be based on any one single methodology and its accompanying architecture or framework. Many different methodologies and/or frameworks may be used for it.

The primary consideration <u>shall</u> be applicability and capability in relation to these requirements.

Design and operation

Context Reference 14258 15704

Summary

ERAM shall identify

- concepts and components
- activities to manage, conceive/define, describe, design, implement, maintain, and decommission any enterprise entity
- activities to use the results of enterprise engineering in the operation itself
 - Such use may include model-based decision support and model-driven operation monitoring and control.

Conceptually broad

Context Reference 14258

Summary

Throughout the life-cycle of the enterprise, the ERAM shall address the

- role of humans
- description of processes (function and behavior)
- representation of supporting technologies

Human oriented

Context Reference 14258

Summary

ERAM shall exhibit the capability to represent human aspects, such as:

- Organizational and operational roles
- Capabilities, skills, know-how, competencies
- Responsibilities, authorization
- Relations to the organization.

Process oriented

Context Reference 14258

15704

Summary

ERAM <u>shall</u> exhibit the capability to represent the enterprise operation.

Such representations <u>shall</u> cover both the functionality and behavior of the operation.

The representations <u>shall</u> recognize the life cycle and life-history concepts of enterprise-entity types and <u>shall</u> support process-oriented operations.

Technology oriented

Context Reference 14258

15704

Summary

ERAM <u>shall</u> exhibit the capability to represent all technologies employed in the enterprise operation.

Such representation <u>shall</u> provide for the use of integration-technology infrastructures to support

 enterprise engineering and operation of business processes, models of enterprise resources, facility layout models, information-system models, communicationsystem models and logistics models.

Mission oriented

Context Reference 14258

Summary

ERAM shall exhibit the capability to represent any process and its constituent activities involved in

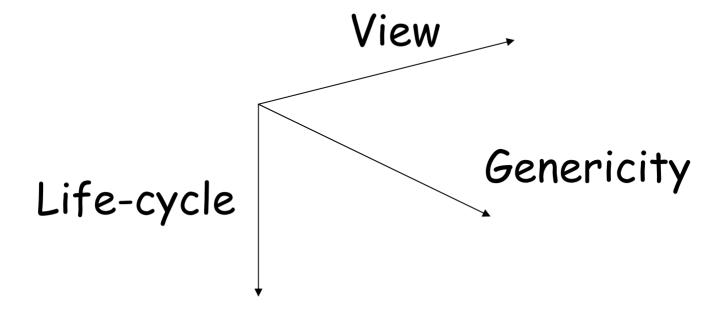
- performing the established mission of the enterprise
- accomplishing management and control of the established mission of the enterprise according to the criteria established by enterprise management

Framework for modeling

Context Reference 14258

Summary

ERAM that are model-based <u>shall</u> exhibit the capability to model entities within the conceptual space defined by three dimensions.



Genericity

Context Reference 14258

Summary

ERAM that are model-based <u>shall</u> provide the capability for representing

- Generic-enterprise elements that are reusable modeling language constructs
- Partial-enterprise models that are prototype models of industry segment or industrial activity
- Particular enterprise models that are models of a particular enterprise domain

Life-cycle & life-history

Context Reference 14258

15704

Summary

ERAM <u>shall</u> identify and represent the life-cycle phases pertinent during the life of any enterprise entity.

ERAM <u>shall</u> be capable of representing the life history of any enterprise entity, i.e., the representation in time of activities carried out on any enterprise entity (traceability)

ISO 19439 Model phase

Context Reference 14258

15704

Summary

The purposive ordinant dimension ordered by coordinates corresponding to the life-cycle phases

Do - Domain identification
C - Concept definition

- Requirements definition

Design specification

- Implementation description

- domain Operation

Decommission definition

Identify

Elaborate

Use Dispose

Emphasize model development process for process oriented modeling.

Early phases

Context Reference 14258 15704

Summary

Domain identification

- Business objectives, functions, capabilities

Concept definition

- Enablers of objectives & operations
- Means for achievement of functions & capabilities

Requirements definition

- Functional, behavioral, informational, capability for service, manufacturing, management and control

Design specification

- Processes with all components necessary to satisfy requirements

Post-design phases

Context Reference 14258

Summary

Implementation description

- All information needed for all tasks of operational system

Domain operation

- Operational usage of model released from implementation

Decommission definition

 Tasks and resources for retraining, redesign, recycling, preservation, transfer, disbanding, disassembly, disposal

Many possible coordinates

Context Reference 14258

15704

Summary

15288 Stage 19439 Phase

DoDAF Guidance

Concept -

Domain

→ Focus

Concept

→ Scope

Development

Requirement

→ Characterize

Design

→ Determine

Production

 \rightarrow Implementation

→ Build

Utilization Support

Operation

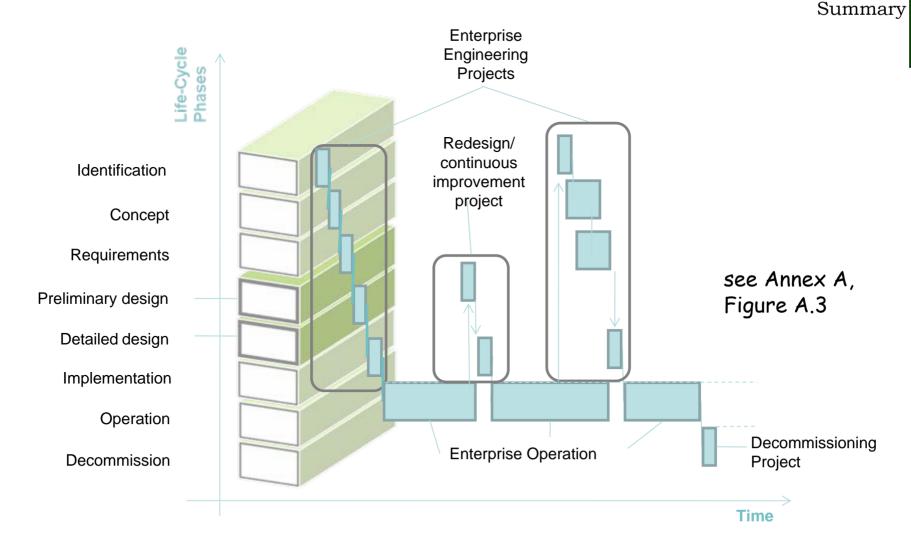
 \leftrightarrow Use

Retirement

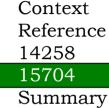
→ Decommission

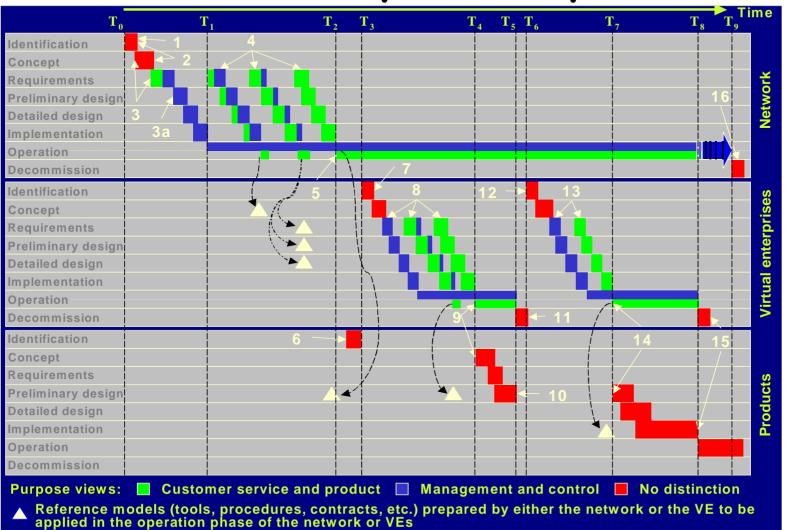
Life history

Context Reference 14258 15704



Life history example





3 GERAM instances linked by response to events and reference models

Source: J. Vesterager, P. Bernus, J. Pedersen & M. Tolle, The what and why of a Virtual Enterprise Reference Architecture, in E-work and E-commerce: Novel solutions and practices for global networked economy. B. Stanford-Smith and E. Chiozza (Eds) IOS Press, Amsterdam (2001) Used with permission

Model "view"

Context Reference 14258

15704

Summary

ERAM that are model-based <u>shall</u> provide concepts for representing views of a model to allow it to be described as an integrated model but presented to users in different subsets.

- Views contain subsets of facts present in the integrated model
- Concentrate on relevant questions respective stakeholders may wish to consider.
- The concept of view is applicable to models of all entity types across their life cycle.

Four views required

Context Reference 14258

15704

Summary

Different views may be made available highlighting certain aspects of the model and hiding others.

ERAM that are model based <u>shall</u> include four model-content views:

Function
Information
Resource
Organization

Function view of 19439

Context Reference 14258

15704

Summary

Function

- Enables representation and modification of the processes of the enterprise, their functionalities, behaviors, inputs and outputs
- Emphasis on system behavior, mutual dependencies, and influence of elements during function execution
- Includes decisional, transformational and support activities
- Identifies all entities (material, information, resources and control) required for function execution

Other views of 19439

Context Reference 14258

Summary

Information

 The material and information related objects used and produced in the course of operations

Resource

Capabilities of people and technological component assets

Organization

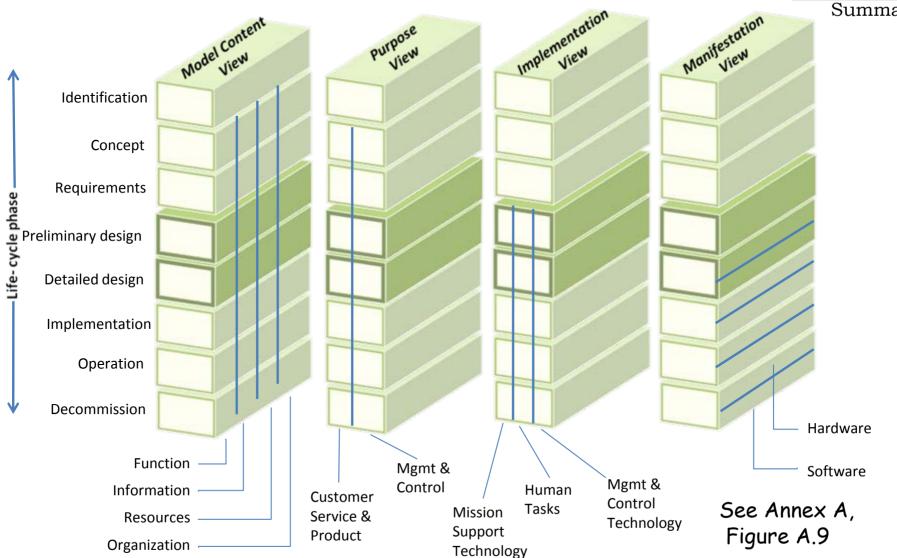
- Authority and responsibility during operations
- · Expresses decision support structure

Many views possible

Context Reference 14258

15704

Summary



Graphic 19439 dimensions

Context Reference 14258

15704

Summary

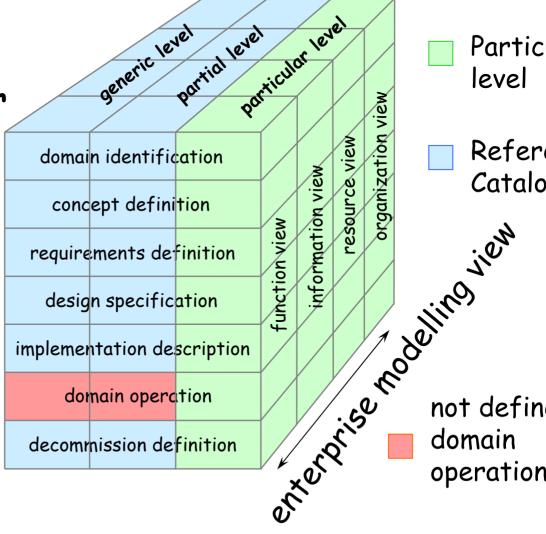
CIM Systems

Integration:

Framework for

Enterprise Modelling

model phase enterprise



genericity

- Particular level
- Reference Catalog

not defined at operation phase

Architecture components

Context Reference 14258

15704

Summary

Enterprise-engineering methodologies (EEM) for every type of life-cycle activity for any enterprise-entity type.

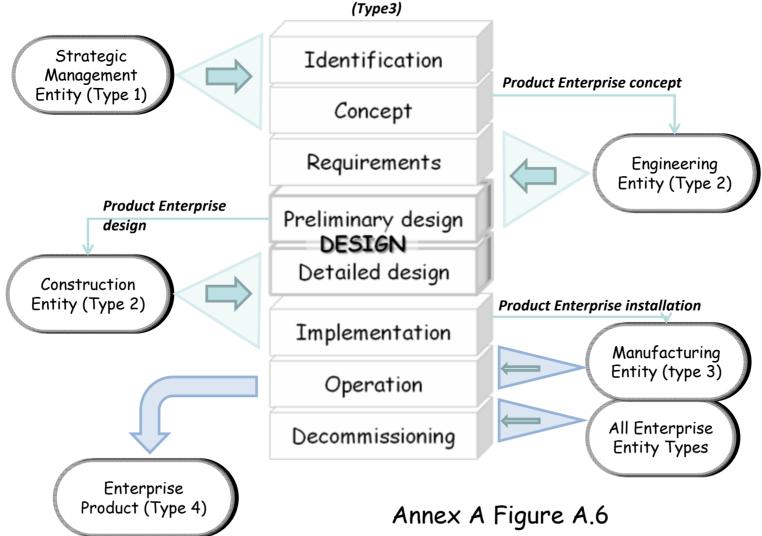
Enterprise modeling languages (EML) or modeling constructs that allow the enterprise operation to be described.

- Constructs shall allow users to represent the different elements and thereby improve both efficiency and understanding

GERA entity types

Context Reference 14258 15704

Summary



Manufacturina Entity

Languages for people

Context Reference 14258

15704

Summary

The form of modeling constructs <u>shall</u> be adapted to the needs of people creating and using enterprise models.

EML shall be expressive enough to model human roles, operational processes and their functional contents and support

EML semantics can be described in terms of ontological theories but the definition of the formal semantics shall be supported by natural language explanations of the concepts.

Constructs of 19440

Context Reference 14258

Summary

Domain

Business Process

Enterprise Activity

Event

Resource

Functional Entity

Capability

Decision Centre

Enterprise Object

Object View

Product

Order

Operational Role

Organizational Unit

Organizational Role

Person Profile

Construct template

Context Reference 14258 15704

Summary

Common format

- Header
 - · Type label
 - · Identifier unique to model
 - · Name
 - Authority for design of construct
- Body
 - Descriptives in textual form
 - · Relationships specified by reference

Construct descriptives

Context Reference 14258

Summary

Predefined for each construct
User-defined by extension
May be qualified (e.g. mandatory or optional)

Possibly XML schemas or EXPRESS notation

Attributes

- Name (meaningful in domain)
- Data type (simple or complex)

Complementary Concepts

Complementary concepts

Context Reference 14258 15704

Summary

Not fully developed as constructs but have particular significance and semantics for the purpose of enterprise modeling

- Behavior rule
- · Constraint
- Declarative rule

- Functional operation
- Integrity rule
- Objective
- · Performance indicator

Construct relationships

Context Reference 14258

15704

Summary

Model the dynamics between run-time instances

Types of relationship

- Operational authority and responsibility
- Membership in specialization
- Part of an aggregation
- Consist of an aggregation
- Other associations

Possibly reflexive

Constructs and roles

Context Reference 14258

Summary

15704

Human organizational role captures assigned responsibilities and required capabilities (skills)

Human operational role captures the operational capabilities of person assigned to a task

Machine operational role captures the operating capabilities of machine assigned to a task

Machine product role captured by attributes that describe input and output of activities to change state

19440

Construct across phases

Context Reference 14258

15704

Summary

(Enterprise Object) Construct label EO

<model-unique string> Identifier

name of the Enterprise Object instance Name

[[<identifier> "/" <name>] [NIL | :" <identifier> "/" <name>]] of Organizational Role and Organizational Unit respectively, having authority to design or maintain this particular Design Authority

instance

Body A1 Descriptives relevant for all enterprise model phases



Nature of Object PHYSICAL | INFORMATION

Properties

[[representing properties and their values for the entity

represented by the Enterprise Object instance

[<constraint>]* imposed on selected named attributes of the Constraints

Enterprise Object instance

A2 Descriptives relevant for different enterprise model phases

A2.1 applicable at concept definition and later phases

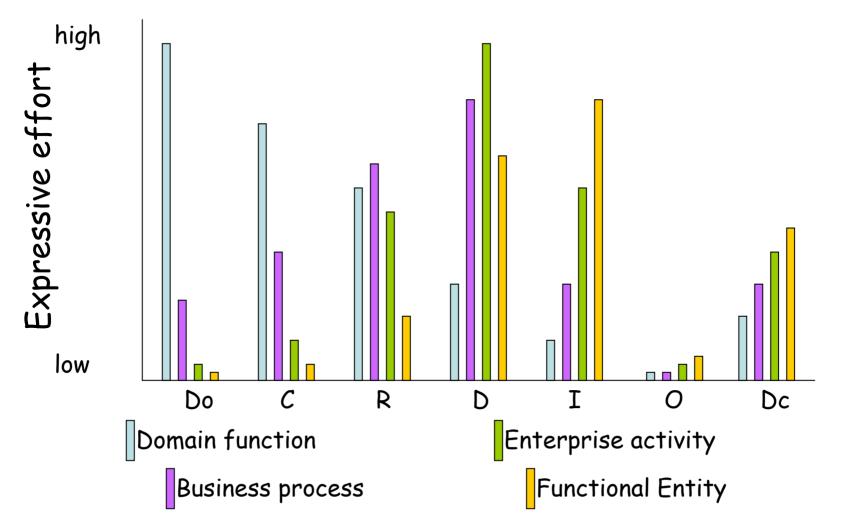
Not applicable

A2.2 applicable at requirements definition and later phases

[<integrity rule>]* applicable to attributes of the Enterprise Object instance in the requirements definition phase Integrity Rules

Life-cycle expression

Context
Reference
14258
15704
Summary



Process behavior

Context Reference 14258

Summary

Shall be described in its behavioural rule set attribute by a set of behavioural rules, which control the sequence of constituent Business Processes and Enterprise Activities

- well-structured is completely defined
- semi-structured is known at run-time
- ill-structured is non-deterministic

Behavior rules

Context Reference 14258

Summary

Shall enable

- the capturing of all the conditions that control the sequencing and the dynamic behaviour of Business Processes
- their presentation in both human and machine understandable form

Apply only to Business Processes

- Internal behaviour of an Enterprise Activity, the sequencing of its set of functional operations, is considered to be an implementation issue.

Formal syntax in BNF

Context Reference 14258

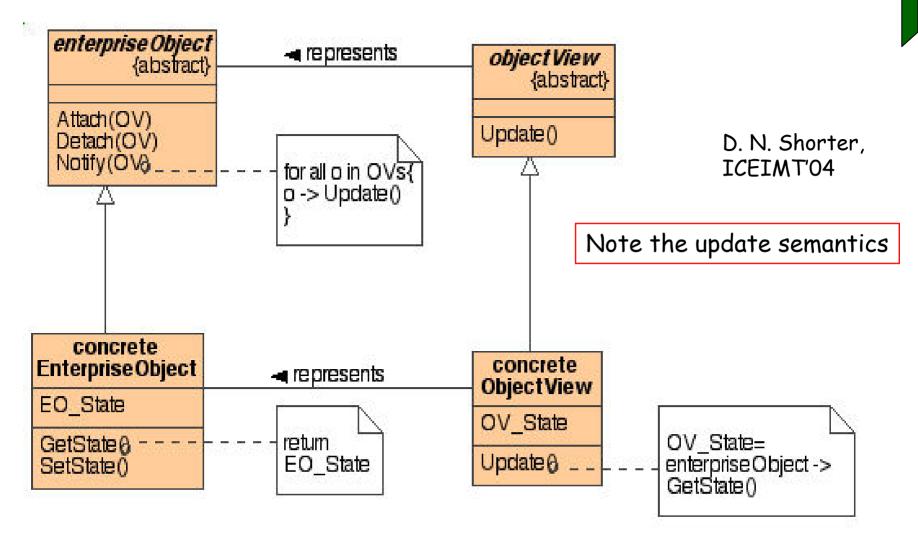
15704

Summary

```
behavioural rule set = behavioural rule {behavioural rule};
behavioural rule = WHEN condition DO action ";"
condition = condition term
                  | condition term {AND condition term}
                   condition term {OR condition term};
condition term = single condition | (condition);
single condition = event occurrence | action completion;
event occurrence = event | start | exception;
event = ev; (*the named Event needs to be included in
              the containing Business Process's list of
              Event Inputs *)
```

Object view as pattern

Context
Reference
14258
15704
Summary



Module representation

Context Reference 14258

15704

Summary

ERAM <u>shall</u> be able to represent the concept of enterprise modules, building blocks or systems (products, or families of products) for use as common resources in enterprise engineering and enterprise integration.

- One important set of enterprise modules is the integrating infrastructure or the set of integration-technology services required for enterprise engineering and operation in heterogeneous environments.

Operational system

Context Reference 14258

15704

Summary

One result of the enterprise-engineering process shall be a design or model for the enterprise-operational system (EOS).

The enterprise operational system <u>shall</u> consist of the hardware and software needed to fulfill the enterprise objectives and goals.

The content of the operating system is derived from enterprise requirements.

Glossary a must

Context
Reference
14258
15704
Summary

To promote understanding about projects and other co-operative efforts, ERAM <u>shall</u> provide

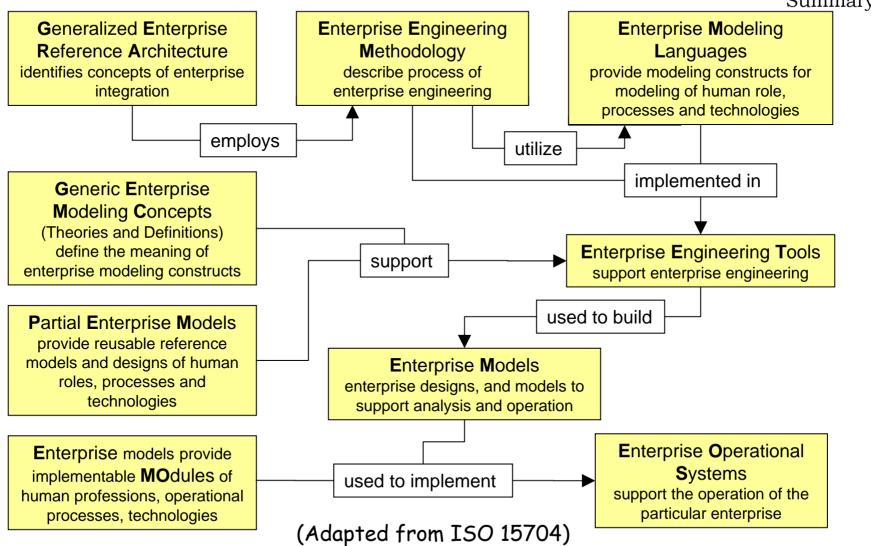
- consistent glossary and a semantics and syntax for use in enterprise-engineering and integration efforts, or
- reference to other suitable glossaries.

Scope of GERAM

Context Reference 14258

15704

Summary



O. Noran, Griffith

University version

of Annex A Fig. 10

Identification

Requirements-

Prelim. design

Detailed design

Implementation

Decommission

Operation

Life Cycle

Concept

Design

GERA modeling framework

Generic

Particular

Management

and Control

Product or

Service

Software

Hardware

Information

Function

Machine

Human

Resource

Organisation

Partial

Instantiation

Context Reference 14258

Summary

15704

Subdivide according to genericity

genericity

Subdivide according to purpose of activity

Subdivide according to physical manifestation

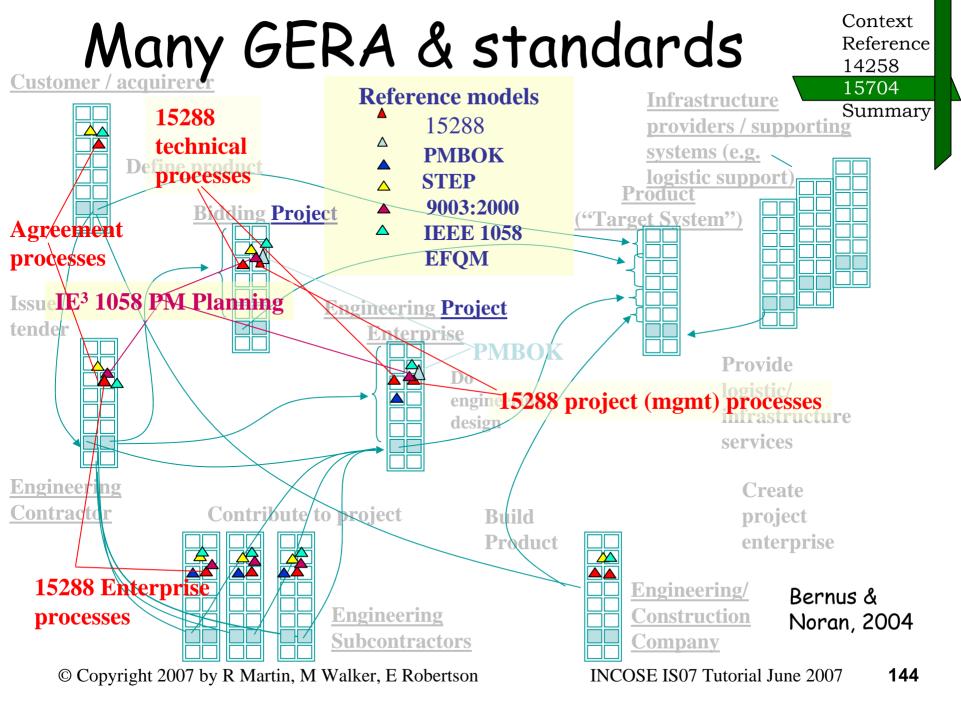
Subdivide according to model content

Subdivide according to means of implementation

Phases ↓
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Views.

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ISO 15704 Compliance

Context Reference 14258 15704

Any assessment of the degree of compliance of a candidate architecture and methodology shall be qualified by the following:

- a preliminary statement as to whether or not they are model based;
- a statement of the degree to which they then conform partially or totally to the appropriate requirements

In the event of partial compliance, areas of non-conformance shall be explicitly identified.

Conformance to 19439

Context Reference 14258 15704 Summary

Shall have function and information view

Shall be able to derive resource and organization view

Shall provide distinct model phases

Shall provide for derivation of partial and particular model from generic constructs

Shall propagate model changes to all views

Conformance to 19440

Context Reference 14258 15704 Summary

Shall either use the constructs as defined or be able to map to the constructs

Can claim qualified compliance by using a subset of constructs or mapping to a subset of constructs

Can be a valid construction of a compliant modeling language

Shall identify construction and model execution testing levels

WG1 standards status

Context Reference 14258 15704

Summary

- ISO 14258:1998 systematic review completed in 2005 with retention until essential content can be moved to revised ISO 15704
- ISO 15704:2000 systematic review completed in 2007 and revision project commencing
- EN/ISO 19439:2006 published May, 2006
- pEN/ISO/FDIS 19440 ballot to end July, 2007 with publication to follow

Overall Assessment 1

Context Reference 14258 15704 Summary

Many semi-independent international architecture standards & activities

- Too many conflicting terms, many perspectives, varied applications
- US/DoD architecture perspectives (DODAF, CADM, FEAF) DODAF 2.0 coming in '08
- INCOSE Architecture related WGs biased towards DoD/US Gov't perspectives/needs
- ISO TC184/SC5 EA Standards biased to Int'l & Manufacturing Industry Architecture Perspectives

Overall Assessment 2

Context Reference 14258 15704 Summary

Harmonization is critical, but harmonizing these diverse international enterprise architecture points of view together is a major challenge

Being involved provides an opportunity to contribute toward and learn about the future enterprise architecture for more intelligent enterprise realizations

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Contacts

Context Reference 14258 15704 Summary

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